













# **HIGH PRESSURE INTEGRAL BONNET BAR STOCK**

# **NEEDLE VALVES**

**VN6 Series** 

www.korlokusa.com





Kor-Lok USA

#### **Features**

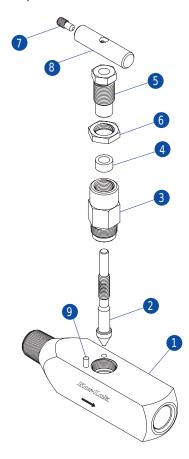
Pressure rating up to 6000psig (413bar) @38°C(100°F)

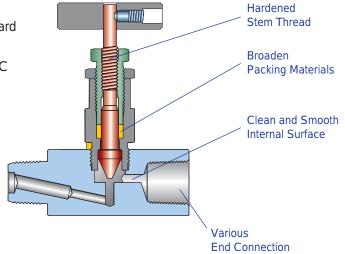
Temperature rating from -53°C(-65°F) to 232°C(450°F) with standard PTFE packing, up to 315°C(600°F) with PEEK packing

Low temperature application is available with TFM packing ,-200°C (-328°F) to 260°C (500°F)

Compact body design

Hardened stem threads and forged body for long cycle life Integral bonnet design to eliminate unintentional stem back-out Stop pin to prevent accidental bonnet disengagement





#### **Materials of Construction**

No.	Description	Materials			
Во	Body Material		Alloy 400		
1	Body	316SS	Alloy 400		
2	Stem	316SS	Alloy R-405/B164		
3	Body Bonnet	316SS Alloy R-405/B16			
4	Packing	PTFE			
5	Spindle Bushing	316SS Alloy R-405/B16			
6	J am Nut	316SS Alloy R-405/B16			
7	Set Screw	304SS			
8	Bar Handle	304SS			
9	Stop Pin		304SS		

# **Pressure - Temperature Rating**

		PTFE packing						
Body Material	Stem	Tempe Rat		Pressure Rating				
		°C	°F	psig	bar			
316SS	Vee (metal to metal)	-54~232	-65~450	6000	413			
31033	Soft-seat (Kel-F)	-54~93	-65~200	6000	413			
Alloy 400	Vee (metal to metal)	-54~232	-65~450	E000	345			
	Soft-seat (Kel-F)	-54~93	-65~200	5000				

		PTFE packing					
Packing Material	Body Material	Temperature Rating		Pressure Rating			
	°C		°F	psig	bar		
PTFE PEEK	316SS	E4.222	-65~450	4130	285		
	Alloy 400	-34~232	-05~450	3970	274		
	316SS	-54~315	-65~600	3760	260		
	Alloy 400	-54~260	-65~500	3960	273		

For the service with aromatic heat transfer fluids or concentrated sulfuric and nitric acids, PEEK is not recommended.



### **Application**

Severe service application, steam service in power plant, hot condensates

#### **Sour Environment Services**

Kor-Lok valves are comply with NACE MR-0175/ISO 115156 for sour oilfield application or NACE MR-0103 for petroleum refining operations.

To order, add -N to the end of part number.

#### Cleaning

Kor-Lok valves are free from machine oils, loose particles and grease throughout the close cleaning process.

#### **How To Order**

Kor-Lok VN6 series needle valves are ordered by part number as shown as below.

## **Testing**

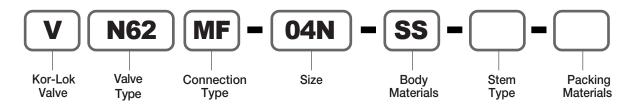
Every valve is 100% factory tested with air and nitrogen at 1000psig(69bar) for leakage at the seat and packing. Each test is performed to a maximum allowable leak rate of 0.1scc/min.

#### **Important Notification**

Proper installation, materials compatibility, operation and maintenance of these valves are the responsibility of the user. The total system design must be taken into consideration to ensure optimal performance and safety.

The packing adjustment may be required during the valve's service life.

**Example**: The following part number, **VN62MF-04N-SS** is designated for VN6 series needle valve with 1/4" male NPT to 1/4" female NPT, 316SS.



	Connection Type
U	Kor-Lok Tube Fitting
F	Female NPT or ISO7/1(PT)
М	Male NPT or ISO7/1(PT)

	Body Materials
SS	316SS
МО	Alloy 400

Connection Type						
Fractional(Inch) Tube O.D. Designation						
Tube inch 1/4 3/8 1/2						
O.D.	mm	6.35	9.52	12.70		
Designator		04T	06T	08T		

Tube O.D. mm 6 8 10 12   Designator M06T M08T M10T M12T	Metric Tube O.D. Designation							
Designator M06T M08T M10T M12T	mm 6 8 10 12							
	Desig	nator	M06T	M08T	M10T	M12T		

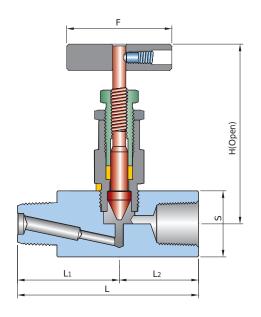
Pipe Size Designation (NPT or ISO7/1-PT)								
Pipe Size	1/4	3/8	1/2					
Designator	04N/R	06N/R	08N/R					

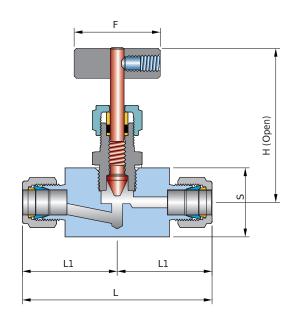
Stem Type					
None	Vee Stem				
S	Soft Seat Stem				

Packing Materials					
None	PTFE				
PK	PEEK				
TM	TFM				



# **VN6** series





## **Ordering Information & Dimensions**

Part Number		End Connection		Orifice	CV	Dimensions (mm)				
		Inlet	Outlet	Office	CV	L	L1	S	F	Н
	U-04T-	1/4"	Kor-Lok							
	U-06T-	3/8"	Kor-Lok							
	U-08T-	1/2" Kor-Lok								
VN61	U-M06T-	6mm	6mm Kor-Lok		0.35	76.2	38.1	25.0	31.7	56.7
	U-M08T-	8mm Kor-Lok								
	U-M10T-	10mm Kor-Lok								
	U-M12T-	12mm	Kor-Lok							
	F-04N-	1/4" Fe	male NPT			76.2	38.1	25.0	50.6	
	F-06N-	3/8" Fe	male NPT							86.5
VN62	F-08N-	1/2" Fe	male NPT	4.0	0.35					
VIVOZ	MF-04N-	1/4" Male NPT	1/4" Female NPT	4.0	0.35				50.6	00.5
	MF-06N-	3/8" Male NPT	3/8" Female NPT			82.2	44.1	38.1		
	MF-08N-				87.1	49.0	38.1			

ISO7/1 Tapered Threads (PT) are available for all fractional sizes of VN6 series valves. Add "R" as a suffix instead of "N".

Dimensions are for reference only and are subject to change without prior notice.

















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